

Para Expansion Pack

Printing Instructions

For best results we recommend these models to be printed on an SLA resin type 3D printer. Slice in your software of choice. While most parts can be printed directly onto the build platform and removed with a scraper, we recommend you use rafts and supports for hassle-free printing.

For easy removal, use a magnetic spring plate. Print using ABS-like resin at 0.05mm layer height for a strong part with a smooth finish. Try using a variety of different resin colors for interesting combinations. Post process like any other print, make sure the parts are completely dry and cured before fitting.

All parts are designed to press fit firmly together without the use of glue. Assemble and enjoy!

